

BLOCK AND ROLL[®]

TENT BALLAST SOLUTIONS[®]

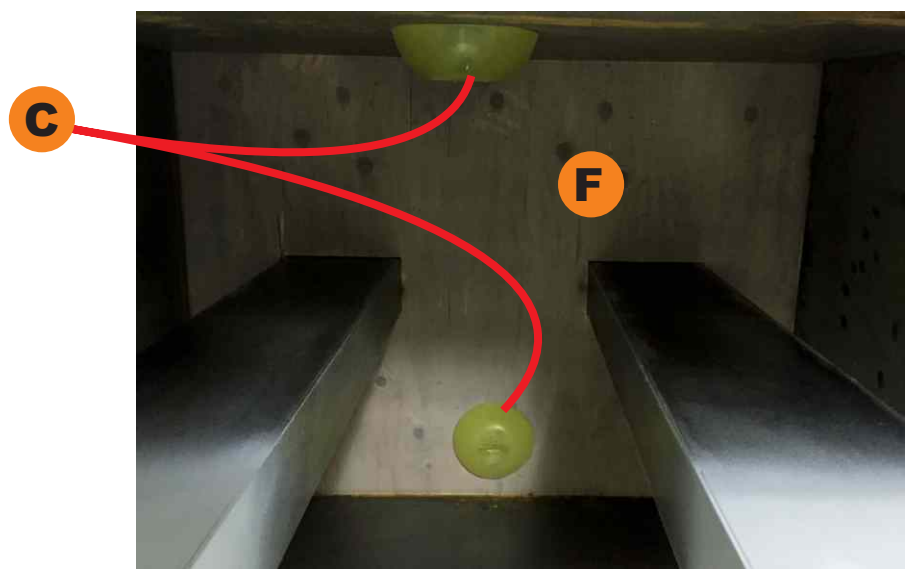
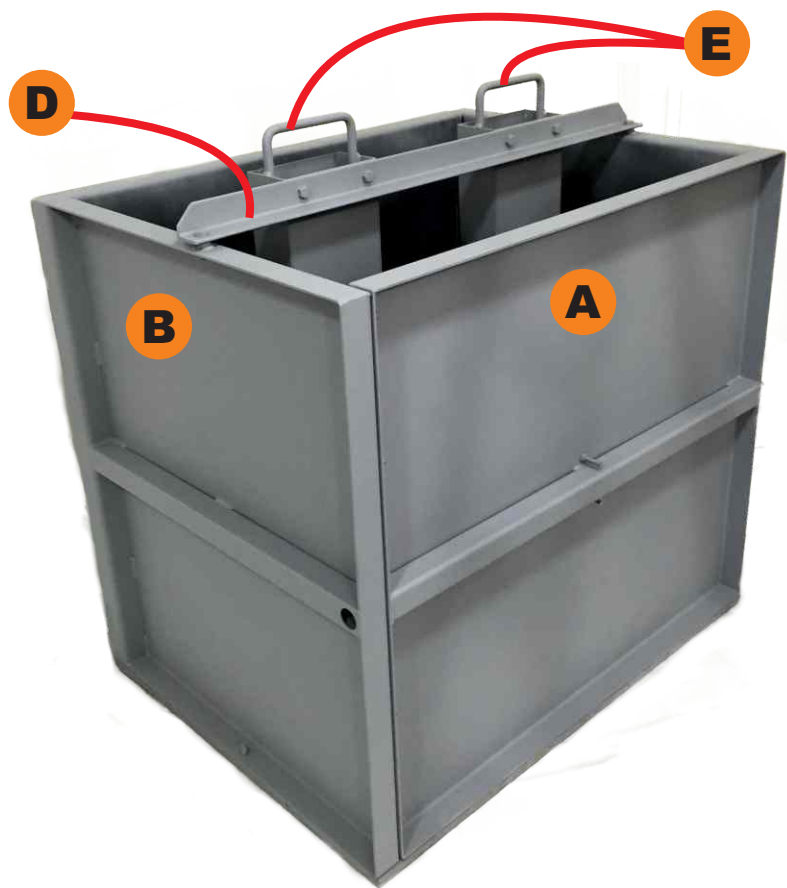
888-998-5739

www.blockandroll.biz

Big Block Form 3500 Instruction Manual



Parts Diagram:



Parts List

- 1 Part A (Left and Top Side) (1)
- 2 Part B (Right and Bottom Side) (1)
- 3 Part C (Base) (1)
- 4 Part D Steel angle fork pocket mount (1)
- 5 Part E (Fork Pocket) (2)
- 6 Part F Round Knockout (2)
- 7 Hardware Included: 16 Quick Bolts, 2 Thumbscrews, 4 - 3/8 Nuts and washers for Knockouts.

Assembling The Form

1. Lay Part C on hard, level surface, as shown in photos.
2. Attach Part A to the Part B as shown in photos, using bolts and wing nuts provided.
3. Attach Part A and B from step 2 to Base as shown in photos, using wing bolts provided.
4. Insert Part D into plywood and attach to steel angle as shown in photos, Using Screws provided.
5. Insert 2 galvanized rigid loop into both Round rubber knockout on the Part A & B. Make sure they are fully inserted. (sold separately)
6. Spray inside of form with form concrete release agent. Cover every surface concrete will touch. (Sold separately)
7. Pour concrete. After form is full, tap with rubber mallet or use vibrator to allow concrete to settle. Pour additional concrete as needed. ** Do not fill inside of Part E (Fork Pocket)**
Use minimum 4000lb PSI concrete mix and it is recommended to add Concrete fibers to the mix for added strength.
8. Let concrete dry for 2-4 hours (depending upon concrete mixture) and remove Parts E. Tap fork pocket handle with hammer to allow for easy release. Remove bolts of fork pocket assembly and use a block of wood and a 4-6' pipe for leverage to remove or leave attached to angle and use forklift. Remove remaining parts of form after 12-24 hours (depending upon concrete mixture). Tap outside of form to allow easy release.
9. To Make Half Block fill concrete to exactly half way. You can make different size blocks ex. 2000lb by adding more concrete just keep in mind any blocks larger than half will not stack or be modular with our smaller size blocks.

*** All blocks are subject to various weights depending on concrete mixture***



LIMITED WARRANTY

B&R Innovations, LLC (B&R) warrants this product to be free of defects in material and workmanship during the warranty period. Our warranty obligation is to provide a replacement for a defective original part if the part is covered by the warranty, after we receive a proper request from the warrantee (you) for warranty service.

Who may request service?

Only a warrantee may request service. You are a warrantee if you purchased the product from B&R or from an authorized distributor AND B&R has been fully paid.

What is an “original part”?

An original part is a part used to make the product as shipped to the warrantee.

What is a “proper request”?

A request for warranty service is proper if B&R receives: 1) a photocopy of the Customer Invoice that displays the shipping date; AND 2) a written request for warranty service including your name and phone number. Send requests by any of the following methods:

Mail, Fax or Email

B&R Innovations, LLC

Info@BandRinnovations.com

Fax: 917-677-8449

999 S. Oyster Bay Rd, Ste.401

Bethpage, NY 11714

In the written request, list the parts believed to be defective and include the address where replacements should be delivered.

What is covered under the warranty?

After B&R receives your request for warranty service, an authorized representative will contact you to determine whether your claim is covered by the warranty. Before providing warranty service, B&R may require you to send the entire product, or just the defective part or parts, to its facility in Bethpage, NY. The warranty covers defects in the following original dynamic components: motors, hydraulic pumps, electronic controllers, switches and cylinders. It also covers defects in original parts that wear under normal usage conditions (“wearing parts”), such as bearings, hoses, wheels, seals, brushes, and batteries.

How long is the warranty period?

The warranty period for original components is 90 days. The warranty period begins on the date when B&R ships the product to the warrantee. If the product was purchased from an authorized distributor, the period begins when the distributor ships the product. B&R may extend the warranty period for products shipped from authorized distributors by up to 30 days to account for shipping time.

If a defective part is covered by the warranty, what will B&R do to correct the problem?

B&R will provide an appropriate replacement for any covered part. An authorized representative of B&R will contact you to discuss your claim.

What is not covered by the warranty?

1. Labor;
2. Freight;
3. Occurrence of any of the following, which automatically voids the warranty:
 - Product misuse;
 - Negligent operation or repair;
 - Corrosion or use in corrosive conditions;
 - Inadequate or improper maintenance;
 - Damage sustained during shipping;
 - Accidents involving the product;
 - Unauthorized modifications: DO NOT modify the product IN ANY WAY without first receiving written authorization from B&R. Modification(s) might make the product unsafe to use or might cause excessive and/or abnormal wear.

Do any other warranties apply to the product?

B&R makes no other express warranties. All implied warranties are disclaimed to the extent allowed by law. Any implied warranty not disclaimed is limited in scope to the terms of this Limited Warranty.